



## **North Carolina Manufacturing Inc.**

100 Industry Court Goldsboro, NC 27530

Voice: (919) 734-1115 Fax: (919) 734-1267 email: ncmfg@nc.rr.com

### FACILITIES LIST

HYUNDAI WIA L2100SY 4 AXIS CNC LATHE WITH SUB-SPINDLE AND ROTARY TOOLS.  
BAR FEED 2.500" DIA. MAX. MAIN SPINDLE CHUCKING CAPACITY 8" DIA X 18" LONG.  
SUB-SPINDLE CHUCKING CAPACITY 6" DIA. ATS MD565 BARFEED WITH 4FT. BAR LENGTH  
CAPACITY AND 2FT. WIDE LOADING TRAY.

MORI-SEIKI SL154Y 4 AXIS CNC LATHE WITH ROTARY TOOLS &  
CONVERSATIONAL CONTROL. BAR FEED 1 3/4 DIA. MAX. CHUCKING CAPACITY  
6" DIA. X 20" LONG. LNS BARFEED WITH 12FT. BAR LENGTH CAPACITY.

VICTOR FORTUNE 26/20 CNC LATHE (10" X24") 3" BAR FEED CAPACITY.

MORI-SEIKI SL 25 (10" X24") 2 7/8" BAR FEED CAPACITY. ATS ML-565 BARFEED WITH 4FT.  
BAR LENGTH CAPACITY AND 2FT. WIDE LOADING TRAY.

DOOSAN PUMA 2000Y 4 AXIS CNC LATHE WITH ROTARY TOOLS.  
BAR FEED 2.25" DIA. MAX. CHUCKING CAPACITY 8" DIA X 20" LONG. ATS 2200 BARFEED  
WITH 4FT. BAR LENGTH CAPACITY AND 2FT. WIDE LOADING TRAY.

DOOSAN PUMA 240 MB CNC LATHE WITH ROTARY TOOLS. 2.25" DIA MAX BAR FEED.  
MAX CHUCKING CAPACITY 8" DIA X 20" LONG. ATS 2200 BARFEED WITH 4FT. BAR  
LENGTH CAPACITY AND 2FT. WIDE LOADING TRAY.

DOOSAN PUMA 240 MB CNC LATHE WITH ROTARY TOOLS. 2.25" DIA MAX BAR FEED.  
MAX CHUCKING CAPACITY 8" DIA X 20" LONG. LNS QLS80 BARFEED WITH 4FT. BAR  
LENGTH CAPACITY AND 2FT. WIDE LOADING TRAY.

HAAS MODEL VF-3 VERTICAL MACHINING CENTER WITH PALLET CHANGER  
40" X 20" X 25" WITH 4<sup>TH</sup> AXIS ROTARY TABLE AND 4 AXIS SIMULTANEOUS MILLING.

HAAS MODEL VF-3 VERTICAL MACHINING CENTER 30 H.P. 10,000 RPM SPINDLE  
40" X 20" X 25" WITH 4<sup>TH</sup> AXIS ROTARY TABLE AND 4 AXIS SIMULTANEOUS MILLING.

HAAS MODEL VF-3SS SUPER SPEED VERTICAL MACHINING CENTER 30 HP 12,000 RPM  
SPINDLE 40" X 20" X 25" WITH WIRELESS PROBING SYSTEM. 4<sup>TH</sup> AXIS ROTARY TABLE AND  
4 AXIS SIMULTANEOUS MILLING.

*Precision Machining • CNC Turning & 3-D Milling • Wire & Plunge EDM • Small Hole Drilling  
Mfg. Design & Build Special Machines • Jigs & Fixtures • Dies & Molds*

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HAAS MODEL VF-6SS SUPER SPEED VERTICAL MACHINING CENTER 30 HP 12,000 RPM SPINDLE 64" X 32" X 30" WITH WIRELESS PROBING SYSTEM. HRT310 4TH AXIS ROTARY TABLE, TR310 TRUNNION 5TH AXIS ROTARY TABLE. 4 AND 5 AXIS SIMULTANEOUS MILLING.

HAAS MODEL VF-9/40 VERTICAL MACHINING CENTER 20 HP 84" X 40" X 30" WITH WIRELESS PROBING SYSTEM. HRT310 4TH AXIS ROTARY TABLE, TR310 TRUNNION 5TH AXIS ROTARY TABLE. 4 AND 5 AXIS SIMULTANEOUS MILLING.

HAAS MODEL VF-3SSYT SUPER SPEED VERTICAL MACHINING CENTER 30 HP 12,000 RPM SPINDLE 40" X 20" X 30" WITH WIRELESS PROBING SYSTEM. HRT210 4<sup>TH</sup> AXIS ROTARY TABLE, TR210 TRUNNION 5TH AXIS ROTARY TABLE AND 4 AND 5 AXIS SIMULTANEOUS MILLING.

SODICK WIRE EDM MODEL AQ537L. 45 DEGREE TAPER. TABLE 23" X 15" X 14". MAX WORK PIECE SIZE 31" X 21" X 14" UP TO 2,200 LBS.

SODICK SMALL HOLE DRILLING MACHINE MODEL KIC (.25-3.0 MM HOLE)

ELOX RAM TYPE EDM MODEL 8-3816 DR 38" X 16" WORK TABLE 3R ORBI-CUT SYSTEM WITH TOOLING.

CLAUSING KONDIS 48" MILLING MACHINE WITH DIGITAL READOUT AND POWER FEED.

ACER 48" MILLING MACHINE WITH DIGITAL READOUT AND POWER FEED.

ROCKWELL FLOOR MODEL DRILL PRESS.

VICTOR LATHE 20"X80" INCH OR METRIC WITH DIGITAL READOUT.

VICTOR LATHE 16"X60" INCH OR METRIC WITH DIGITAL READOUT.

VICTOR LATHE 16"X60" INCH OR METRIC WITH DIGITAL READOUT.

VICTOR LATHE 16"X60" INCH OR METRIC WITH DIGITAL READOUT.

HARIG SURFACE GRINDER 6"X18".

FREE PORT AUTOMATIC SURFACE GRINDER 10"X24".

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DOALL SURFACE GRINDER 10" X30".

JONES AND SHIPMAN ID & OD GRINDER 10"X27" WITH TOLERANCE OF +/-0.002.

SOCO AUTOMATIC COLD SAW 3 ½" CAPACITY

10" ROYAL AUTOMATIC HORIZONTAL BAND SAW.

VERTICAL BAND SAW 10" CAPACITY.

### INSPECTION EQUIPMENT

KEYENCE IM-7030T INSTANT MEASURING SYSTEM

SURFACE PLATES

LABORATORY SINE PLATES

VARIOUS OUTSIDE MICROMETERS 0-12"

VARIOUS THREAD GAGES

PRECISION GAGE & CALIBRATION BLOCKS

DIGITAL HEIGHT GAGES

12" COMPARATOR

MASTER 3D GAGE WITH LASER SCANNER. MOBILE FOR PART INSPECTION  
AND REVERSE ENGINEERING

### SOFTWARE

MASTERCAM CAD/CAM PROGRAMMING SYSTEM WITH 3-D, 4 AND 5 AXIS MACHINING.

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